



Dodge Cummins 5.9L 1994-2002

Warning: Hog Performance recommends that exhaust systems be installed by a certified professional. Be sure to exercise safety when working under any vehicle. If working without a lift, use jack stands. Always wear safety glasses. Serious injury or death could occur if safety measures are not followed.

Step 1: Remove the OEM system. Be sure to save the clamp that connects the downpipe to the turbo.

Step 2: Lay out all parts as shown in the view to the right. Depending on your cab and bed length some pieces will not be used. See pipe removal instructions below.

Pipe Removal Chart: This chart shows which piece of pipe will not be used.

Crew Cab Long Bed: No removal is required

Crew Cab Short Bed: Remove 20" pipe

Reg. Cab Long Bed: Remove 20" pipe

Reg. Cab Short Bed: Remove 40" pipe

Step 3: Starting at the down pipe turbo flange and working rearward, install the system engaging the supplied hangers with the OEM rubber insulators. The tail pipe will need to be worked in from the rear of the truck over the axle. Leave all components loose in order to adjust the system. Although not required the installer may elect to tack weld each joint after assembly. Tighten all hangers and clamps. Do not over tighten. 90ft.lbs. Should be enough.

Note: Your stainless steel system will always look nice if properly cleaned and maintained. Cleaners like Meguiar's Hot Rims, etc. Can be used to remove stains, discoloration etc.





Dodge Cummins 5.9L 1994-2002 Exhaust system components

Part #	Description	Quantity
33010	Downpipe	1
33011	Midpipe	1
33014	Mid hanger	1
51001	Muffler	1
11014	Over-axle pipe	1
11015	End pipe	1
51010	4" Clamps	4
33013	Front Hanger	1
33015	Muffler Hanger	1
33016	End pipe Hanger	1