



## Ford Diesel 1999-2003 7.3L

**Warning:** Hog Performance recommends that exhaust systems be installed by a certified professional. Be sure to exercise safety when working under any vehicle, If working without a lift, use jack stands. Always wear safety glasses. Serious injury or death could occur if safety measures are not followed.

**Step 1:** Remove the OEM system. Be sure to save the clamp that connects the downpipe to the turbo.

**Step 2:** Lay out all parts as shown in the view to the right. Depending on your cab and bed length some pieces will not be used. See pipe removal instructions below.

**Pipe Removal Chart:** This chart shows which piece of pipe will not be used.

- Crew Cab Long Bed: no removal is required
- Crew Cab Short Bed: Remove 17" Pipe
- Ext. Cab Long Bed: Remove 16" Pipe
- Ext. Cab Short Bed: Remove 31" Pipe
- Reg. Cab Long Bed: Remove 36" Pipe

**Step 3:** Starting at the down pipe turbo flange and working rearward, install the system engaging the supplied hangers with the OEM rubber insulators. The tailpipe must be worked in from the rear of the truck over the axle. Leave all components loose until the complete system is installed and properly adjusted. Although not required the installer may elect to tack weld each joint after assembly. Tighten all hangers and clamps to no more than 90 ftlbs.

If the system is close to the spare tire, loosen the tire, slide it over and re-tighten. Clean the tip with metal polish to keep it looking nice. NOTE: Anti-seize compound is recommended on all threaded stainless to stainless bolts. (All of them)





## Ford 7.3 Exhaust System Components

Part #	Description	Quantity
11010	Downpipe (2 pc.)	1
11012	Midpipe	1
51001	Muffler	1
11014	Over-axle pipe	1
11015	End pipe	1
51010	4" Clamps	6
11030	Front Hanger	2
11032	Muffler Hanger	1
11033	Rear Hanger	1